# **Hand Pressure Sealing Machine**

## **USER'S MANUAL**

PLEASE READ CAREFULLY BEFORE USING THE MACHINE



# **INSTRUCTIONS**

#### 1.Application

Sealing machine can be used for sealing various plastic films, and can be widely used in food, candy, medicine, native products, chemical industry, electrical components and other departments. It is the best sealing equipment for factories, shops and service industries

#### 2.Usage

This machine does not need a power switch. First insert the AC power cord into the socket and adjust the heating time according to the thickness of the material to be sealed. Then put the plastic bag on the sealing surface, and then press the handle, the circuit will automatically control the heating time. When the indicator light is off, the power supply is automatically disconnected. Release the handle after about 1–2 seconds, It's sealed.

If the sealing part is damaged during sealing, it is because the heating time is too long. Please turn the knob anticlockwise to shorten the heating time.

If the sealing is not firm, it is because the heating time is too short. Please turn the knob clockwise to extend the heating time.

If the plastic bag is stuck on the rubber pressure plate, it means that the cooling time is not enough, and the cooling time after the indicator light is off must be extended, Please release the handle a little later.

After adjusting the heating time, please keep the same when using. There is no need to make any adjustment during continuous use.

This machine can always plug the power cord into the socket. It does not consume power when it is not sealed.

There are 1–8 adjustable gears. 2–4 gears are recommended for ordinary bags. The higher the gear is, the higher the temperature is, and the shorter the service life of the machine is. After the machine is used for 15–20 minutes, if the temperature of the machine is too high, it needs to rest and cool for about 10 minutes before continuing to use.

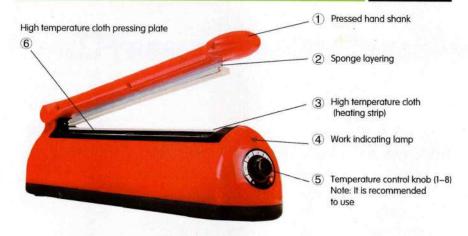
#### 3.Attention

The sealing surface should be kept clean at all times to avoid oxidation of residues on the sealing surface and reduce the service life of heating wire and high temperature cloth. Do not wipe the sealing surface with a wet cloth.

If the gasket under the heating wire is damaged, it will cause a short circuit and damage the heating belt. Therefore, every time you change the heating wire, you should check the integrity of the gasket. If there is any damage, please replace it with a new one. When replacing the heating wire, the heating wire with the same specification should be selected.

Please check the rubber pressing plate after long time use. If the rubber pressure plate is damaged, the sealing quality will be affected.

### 4.Name of main parts



### 5.Technical parameters

Model	SY-200	SY-300	SY-400
Power	220w	350w	450w
Maximum sealing length	200mm	300mm	400mm
Maximum sealing width	2mm/5mm	2mm/5mm	3mm
Heating time	1–3(S)	1-3(S)	1-3(S)
Weight	1.42kg	1.72kg	2.65kg

### 6.Steps for replacing high temperature cloth of heating wire



















